

OPTISYS CL 1100 Technical Datasheet

# Free chlorine/chlorine dioxide/ozone measuring system

- Complete measuring system ready to use and easy to maintain
- High quality and precise gold electrodes for usage in water analysis
- Membrane-free sensor for a wide application range



The documentation is only complete when used in combination with the relevant documentation for the signal converter.



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# 1.1 Free chlorine/chlorine dioxide/ozone measuring system for water applications

The OPTISYS CL 1100 measuring system consists of the membrane free OPTISENS CL 1100 sensor. The sensor is characterised by standardised design, easy handling and a long life cycle. Together with the MAC 100 signal converter, flow-through holders, valves, temperature sensor and an optional pH sensor OPTISENS PH 8500, this is a tested and pre-wired measuring system which is very reliable and easy to maintain. The measuring system is suitable for a wide range of water analysis measurement tasks.



#### Highlights

- ASR Automatic Sensor Cleaning feature for reliable measurement
- The measuring system is completely mounted and can be easily installed in the measuring loop.
- Unique combination of a membrane-free sensor with 2 gold electrodes for long-term stability and easy maintenance
- Suitable for measuring free chlorine, chlorine dioxide or ozone

#### **Industries**

· Water industry

### **Applications**

- Monitoring drinking water quality
- Disinfection control
- Process water treatment
- Emergency chlorination for drinking water

### 1.2 Design and options

#### MAC 100 Multiparameter signal converter for liquid analytical measurements



A complete measuring system consists of:

- MAC 100 Multiparameter signal converter
- 1 or 2 sensors
- Mounting assemblies

Up to two sensors (for identical or different parameters) can be connected to the signal converter.

The signal converter MAC 100 can be adapted perfectly for your requirements: you specify the number and type of signal inputs and outputs, you define the complexity of the measuring point and the number of parameters. The standardised user interface also speeds up commissioning of the device and opens access to a wide range of diagnostic functions for devices and processes.

#### **OPTISYS CL 1100**



Ready to use system for measuring free chlorine, chlorine dioxide or ozone.

The measuring system consists of the following devices:

- MAC 100 Multiparameter signal converter
- OPTISENS CL 1100 sensor
- OPTISENS PH 8500 sensor (optional)

#### **OPTISENS CL 1100**



The OPTISENS CL 1100 is a single rod sensor with integrated reference electrode. This potentiostatic sensor with 2 gold electrodes is in combination with our signal converter suitable for measuring free chlorine, chlorine dioxide or ozone. In addition to excellent measurement accuracy this leads to a high chemical and mechanical resistance of the electrode and therefore to a long service life with stable measurement performance.

#### **OPTISENS PH 8500**



The OPTISENS PH 8500 sensor is manufactured using highly sensitive special glass which can be used in almost all standard water applications due to its robust sensor design. In cases the pH value lies between pH 8 and 8.5 it is recommended to activate the pH compensation by choosing the dual channel version of the MAC 100.

#### Made to fit

The measuring system OPTISYS CL 1100 is already equipped with flow-through cells for temperature sensor and OPTISENS CL 1100 sensor. As an option an additional flow-through cell will be added for a pH sensor if the pH compensation or measurement is requested.

### 1.3 Measuring principle

#### Free chlorine measurement

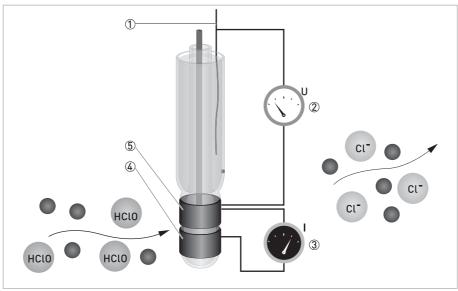


Figure 1-1: Free chlorine measurement

- 1 Reference electrode
- ② Voltage measurement
- 3 Current needed to maintain the constant potential
- 4 Counter electrode
- ⑤ Measuring electrode

The sensor has three electrodes: a measuring electrode (gold), a counter electrode (gold), and a reference electrode (Ag/AgCl). A precise potential is built up between the measuring and the counter electrode. The measuring electrode starts polarising, i.e. negative charges collect close to the measuring electrode. After polarisation the electrical current decreases to 0 mA as long as the polarising layer is not changed.

Free chlorine molecules that hit the surface of the measuring electrode take a defined portion of the charge with them, changing the potential of the measuring potential. The signal converter constantly measures the potential between measuring and reference electrode and immediately readjusts the potential as soon as it begins to change. The current needed to maintain a constant potential is directly correlated to the free chlorine concentration in the measuring medium.

Free chlorine (chlorine dissolved in water) changes its chemical composition depending on the pH value of the water. The pH value has consequences for the disinfection strength: with increasing pH the disinfection strength decreases.

• below pH3: Chlorine gas Cl<sub>2</sub>

• between pH3 and pH8: Hypochlorous acid HOCl

• above pH8: Hypochlorite ClO

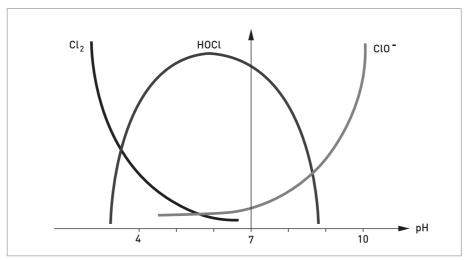


Figure 1-2: Composition of free chlorine depending on pH value

In order to obtain a reliable free chlorine measurement you should either control or compensate the pH value of the measuring medium. Because the pH measurement is temperature dependent, it also makes sense to measure the temperature. For further information on installing a pH sensor with temperature measurement, refer to the pH sensor manual.

### Chlorine dioxide measurement

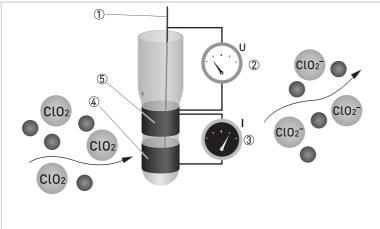


Figure 1-3: Chlorine dioxide measurement

- Reference electrode
- ② Voltage measurement
- 3 Current needed to maintain the constant potential
- (4) Counter electrode
- ⑤ Measuring electrode

#### Chlorine dioxide measurement

Chlorine dioxide  $(ClO_2)$  is an instable, non-storable, toxic gas with a characteristic scent. The molecule consists of one chlorine atom and two oxygen atoms — represented in the chemical formula  $ClO_2$ . It is very reactive. To avoid the risk of spontaneous explosions of gaseous chlorine dioxide or concentrated solutions, it is generally handled in dilution with low concentrations.  $ClO_2$  is soluble in water, but tends to evaporate quickly. Typically it is prepared on site, for example from hydrochloric acid and sodium chlorite. The procedure provides solutions with approx.  $2 \text{ g/l } ClO_2$  that can be safely handled and stored for several days.

The disinfection effect of  ${\rm ClO}_2$  is due to the transfer of oxygen instead of chlorine, so that no chlorinated byproducts are formed.  ${\rm ClO}_2$  is used as disinfectant against biofilm, bacteria, spores, and viruses. Today it is believed that the molecule's unpaired electron is transferred to the DNA of the microorganism which cracks and causes cell necrosis.  ${\rm ClO}_2$  has a long-term effect of several days. In contrast to chlorine, the disinfection strength of  ${\rm ClO}_2$  does not depend on pH, and neither does the measurement show a pH influence in the range of pH 6 to pH 9.

 ${
m ClO_2}$  is measured potentiostatic with measuring and counter electrodes of pure gold and an Ag/AgCl reference. The measurement shows good selectivity towards  ${
m ClO_2}$ . A precise potential is applied to the measuring electrode, leading to an accumulation of negative charges on the metal surface.  ${
m ClO_2}$  molecules that hit the surface take a defined portion of the charge with them. The controller measures the potential between measuring and reference electrode and readjusts the charge on the electrode surface. The current necessary to maintain a constant charge is a direct measure for the concentration of chlorine dioxide.

#### Ozon measurement

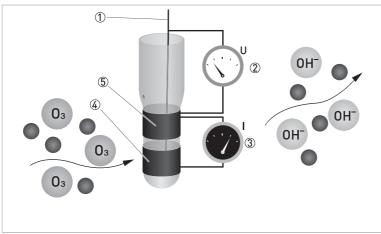


Figure 1-4: Ozon measurement

- 1 Reference electrode
- ② Voltage measurement
- ③ Current needed to maintain the constant potential
- Counter electrode
- ⑤ Measuring electrode

#### Ozone measurement

Ozone  $\{0_3\}$  is an instable molecule of three oxygen atoms and a very strong oxidizing agent. At room temperature it is a gas. Due to its instability it cannot be stored in pressurised cylinders and has to be prepared on site.

 $0_3$  is an eco-friendly disinfectant. However, its great disinfection strength can only be used to good advantage in suitable reactors with a sojourn time of at least 3 minutes. The long-term effect of  $0_3$  is only a few minutes.

 $\rm O_3$  is measured potentiostatic with measuring and counter electrodes of pure gold and an Ag/AgCl reference. The measurement shows good selectivity towards ozone. A precise potential is applied to the measuring electrode, leading to an accumulation of negative charges on the metal surface.  $\rm O_3$  molecules that hit the surface take a defined portion of the charge with them. The controller measures the potential between measuring and reference electrode and readjusts the charge on the electrode surface. The current necessary to maintain a constant charge is a direct measure for the concentration of  $\rm O_3$ . The sensor design with 3 electrodes in a single rod enables us to use our patented cleaning procedure ASR (patent Dr. A. Kuntze) providing you with a low-maintenance measuring setup.

### 2.1 Technical data

### Technical data for the system

#### **OPTISYS CL 1100**

#### Installation conditions

Installation	Wall installation with sample feed
Housing protection class	IP65, Nema 4
Sample flow connections	Tube connection DN 6/8
Drill Hole	10 mm / 0.39"

### Measuring accuracy

Reference	Medium: water
conditions	Temperature: 20°C / 68°F
	Pressure: 1 bar / 14.5 psi (absolute)
Maximum	≤ 2% full scale
measuring error	Temperature: 1.0% full scale
Repeatability	0.2% full scale
Resolution	0.1/0.01 mg/l
Long-term stability	24 hours: tested within accuracy definition
Temperature drift	Tested within accuracy definition
Cable length variation	Tested within accuracy definition

### Operating conditions

· ·	
Ambient temperature	-15+55°C / +5+131°F
Process temperature	0+50°C / +32+122°F
Max. operating pressure	4 bar / 58 psi
Min. flow rate	> 30 l/h / 7.93 gal/h
Min. conductivity	> 150 μS/cm

### Technical data for the sensor

OPTISENS CL 1100	Cl <sub>2</sub>	ClO <sub>2</sub>	03

### Measuring system

Measuring principle	Potentiostatic with double gold electrodes		
Application range			Continuous measurement of ozon in water applications.
Measuring range	Cl <sub>2</sub> : 0.035 mg/l	ClO <sub>2</sub> : 0.055 mg/l	O <sub>3</sub> : 0.055 mg/l

### Design

Construction	Glass sensor
Shaft diameter	12 mm / 0.47"
Length	120 mm / 4.72"
Process connection	PG 13.5
Sensor cap	M12

### Materials

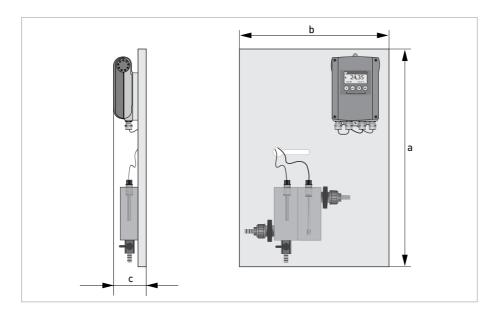
Sensor shaft	Glass
Measuring electrodes	Gold
Reference electrode	Ag/AgCl/Tepox gel
Diaphragm	Ceramic
Gasket	EPDM

#### **Electrical connection**

Connector	M12		
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For further information about the technical data please consider the OPTISENS CL 1100 manual.

# 2.2 Dimensions and weights for the system



	Dimensions		
	[mm] [inch]		
а	700	27.56	
b	400	15.75	
С	105.2		

Weight: 5.15 kg / 11.35 lb

## 2.3 Combination sensor/signal converter

Sensor	Measured parameter	Measuring principle	Signal converter	
type			Input A	Input B
pН	pH value	Potentiometric	X	X
ORP	ORP value	Potentiometric	X	X
Cl <sub>2</sub>	Free chlorine	Amperometric	Х	-
ClO <sub>2</sub>	Chlorine dioxide	Amperometric	X	-
03	Ozone	Amperometric	X	-
DO	Dissolved oxygen	Amperometric ①	X	-
		Optical ①	Х	-
COND	Conductivity/ specified resistance	Conductive	Х	Х
IND	Toroidal conductivity	Inductive	X	X
TUR	Turbidity	Optical ①	Х	-

 $<sup>\</sup>ensuremath{\textcircled{1}}$  only for single channel version

### 3.1 Notes on installation

Inspect the cartons carefully for damages or signs of rough handling. Report damage to the carrier and to the local office of the manufacturer.

Do a check of the packing list to make sure that you have all the elements given in the order.

Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

### 3.2 Intended use

Responsibility for the use of the measuring devices with regard to suitability, intended use and corrosion resistance of the used materials against the measured fluid lies solely with the operator.

The manufacturer is not liable for any damage resulting from improper use or use for other than the intended purpose.

The intended use of the OPTISYS CL 1100 system is the measurement of free chlorine, chlorine dioxide or ozone in water applications.

### 3.3 Pre-installation requirements

- Do not touch or scratch the gold electrodes of the sensor.
- Make sure that the gold electrodes are clean and dust-free. If necessary, clean the tip as described in the manual of the OPTISENS CL 1100 sensor.



Figure 3-1: Handling the sensor

### Unpacking the sensor

- Loosen the storage cap which is screwed on to the plastic tube ①.
- Gently pull the sensor out of the plastic tube 2.
- Lay the sensor on a soft mat/tissue 3.
- Screw the provided sealing cap on to the plastic tube, using 0-ring and washer as pictured in the drawing 4. Keep the storage cap (the one with the hole in it) in the original packing.

### 3.4 Mounting to OPTISYS CL 1100 measuring system

The OPTISYS CL 1100 is a preconfigured free chlorine, chlorine dioxide or ozone measuring system.

The sensors are delivered with protective caps, which have to be removed before mounting into the flow-through cells.

### Installing a new sensor

- Make sure that the O-ring and the washer on the sensor are assembled in the correct order.
- Screw the sensor into the female thread of the flow-through cell. Tighten the sensor by hand.
- If you have not yet established the electrical connection to the signal converter, leave the protective cap on the sensor until you establish the electrical connection.

### 4.1 Safety instructions

All work on the electrical connections may only be carried out with the power disconnected. Take note of the voltage data on the nameplate!

Observe the national regulations for electrical installations!

Observe without fail the local occupational health and safety regulations. Any work done on the electrical components of the measuring device may only be carried out by properly trained specialists.

Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

### 4.2 Connecting the cable to the sensor

Avoid moisture inside the sensor connection. If moisture has entered the connector, clean it with pure water and then dry it with air (e.g. hair blower).



Figure 4-1: Connecting the cable to the sensor

- Unscrew the protective cap from the sensor connector and keep it for future use ①.
- Ensure that both cable and sensor connector are dry 2.
- Make sure that the 0-ring is positioned on the sensor connector ③.
- Push the cable connector **4** on to the sensor.
- Screw the cable connector to the sensor and tighten it by hand.

### 4.3 Connecting the sensor cable to the signal converter

All work on the electrical connections may only be carried out with the power disconnected. Take note of the voltage data on the nameplate!

Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

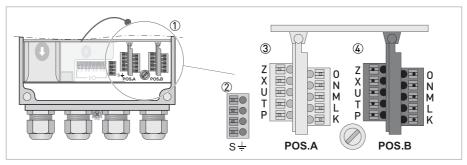


Figure 4-2: Sensor connection terminals on the signal converter

- Sensor connection terminals
- ② Terminal block S (protective earth)
- 3 Terminal block Pos.A: terminal for OPTISENS CL 1100 sensor and temperature
- 4 Terminal block Pos.B: terminal for pH sensor and temperature

The sensors for free chlorine, chlorine dioxide or ozone are always connected to terminal block Pos.A of the signal converter. Depending on the configuration of the signal converter, a pH sensor may be connected to terminal block Pos.B. An external temperature sensor may be connected to terminal block Pos.A. (For detailed information how to install and configure a pH and/or a temperature sensor please refer to the pH sensor documentation.)

Wire Cable CL-W-1100	Terminal block Pos.A
blue	K (counter electrode)
white	L (reference electrode)
brown	M (measuring electrode)
coax shield	S (protective earth)

Wire Cable pH/ORP-W-Coax	Terminal block Pos.B
coax shield (red)	N (ref.)
coax core (transparent)	O (pH/ORP)

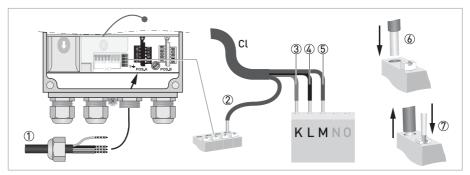


Figure 4-3: Connecting the 4-wire coax cable

#### Connecting the sensor cable to the signal converter

- Thread the sensor cable through the middle right cable gland ①.
- Push the coax shield cable (6) into one of the terminals of terminal block S (2).
- Push the blue ③, white ④, and brown ⑤ wire into the terminals of terminal block Pos.A as described in the previous drawing/table.
- To remove a cable, press down the white clip ⑦ on the corresponding terminal and pull the cable out.

### 4.4 Connecting the external temperature sensor

Connect an external Pt100 or Pt1000 sensor to terminal block Pos.A/B of the signal converter according to the following drawings:

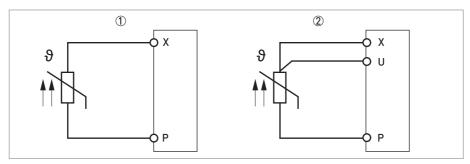


Figure 4-4: Connection of an external Pt100/1000 temperature sensor to the signal converter

- ① 2-wire connection
- 2 3-wire connection

### 5.1 Order code

The characters of the order code highlighted in light grey describe the standard.

VGA K	4	Ту	ype/Housing converter											
		Α	OPTISYS CL 1100											
			Sensor input A											
			4	Cl2	2									
			5	Clo	02									
			6	03	3									
				Sensor input B										
				0	no									
				3	рŀ	I/OF	RP (o	nly for Cl <sub>2</sub> )						
					Sig	_	outp							
					3	3 3 x 0/420mA								
	4 3 x 0/420mA HART® (only for pH and Cl <sub>2</sub> )													
					Approvals  0 none									
						B CSA								
						Relays								
						0 none								
						3 3 x free programmable (mechanical)								
								Operation language						
								1 English						
							<b> </b>	2 German						
							<u> </u>							
								Spanish						
								Power supply						
								1 100 - 230 V AC						
								2 24 V AC/DC						
								Options						
								1 incl. wall mounting of converter						

	Do	cum	mentation
	0	nor	ine
	1	Eng	nglish
	2	Gei	erman
	3	Fre	rench (available from Q1 2013)
	4	Spa	panish (available from Q1 2013)
		Cal	able feed through
		1	4 x M 20
		4	4 x 1/2 NPT
			Supplementary equipment
			0 none
			1 ASR Automatic Sensor Cleaning
			Equipment chlorine system
			1 mounted with flow cell
			2 mounted with flow cell, incl. pH measurement
VGA K 4			

# 5.2 Spare parts, consumables and accessories

Spare parts	Order code
OPTISENS CL 1100 for free chlorine (Cl <sub>2</sub> )	VGA E 4 572110200000
OPTISENS CL 1100 for chlorine dioxide (ClO <sub>2</sub> )	VGA E 4 542110200000
OPTISENS CL 1100 for ozone (0 <sub>3</sub> )	VGA E 4 582110200000
Flow-cell OPTISYS CL 1100, with blind plug and connection bolts	XGA M 010180
Flow-cell OPTISYS CL 1100, with valves, swimmer, blind plug and connection bolts	XGA M 010190

Accessories	Order code
Chlorine check-up kit	XGA M 010170
Chlorine pocket photometer	XGA M 010200

Consumables	Order code
PPD-2 dispenser for free chlorine- 100 test 5 ml for chlorine pocket photometer	XGA M 010210



### **KROHNE** product overview

- Electromagnetic flowmeters
- Variable area flowmeters
- Ultrasonic flowmeters
- Mass flowmeters
- Vortex flowmeters
- Flow controllers
- Level meters
- Temperature meters
- Pressure meters
- Analysis products
- Products and systems for the oil & gas industry
- Measuring systems for the marine industry

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